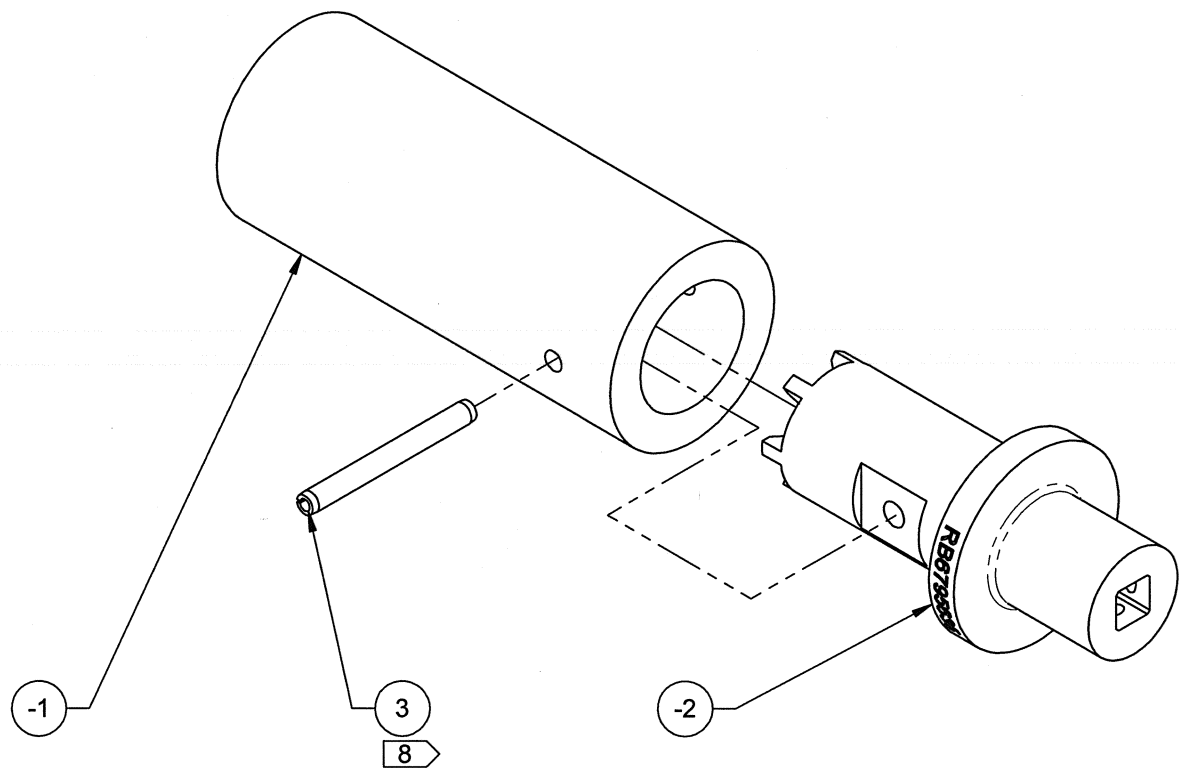
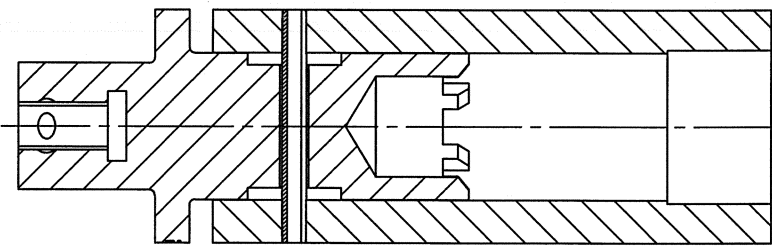
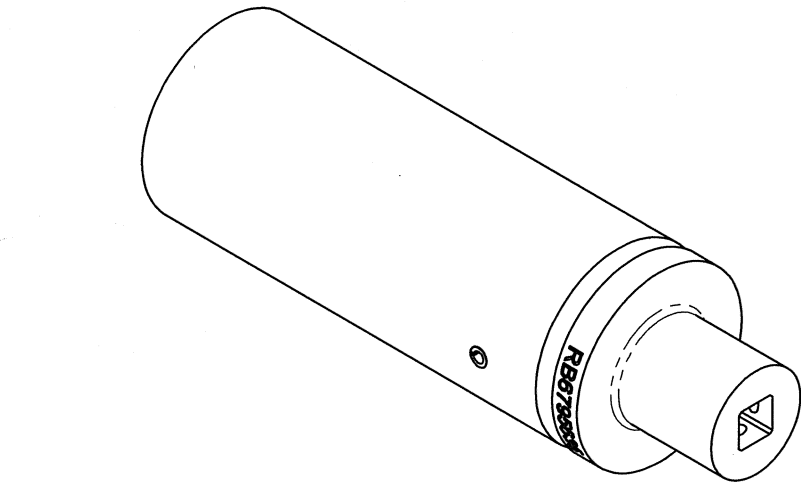
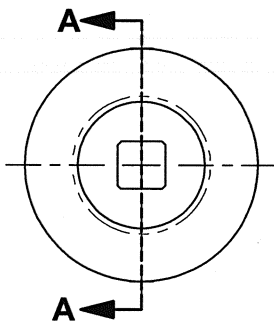


ITEM #	QTY	PART #	PART TITLE
-1	1	RB6795635-1	SLEEVE
-2	1	RB6795635-2	SOCKET
3	1	McMaster#90692A701 OR EQUIV	ZINC PLATED STEEL SLOTTED SPRING PIN 1/8" DIA. X 1-1/4" LG.


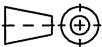


RB6795635 INST/REM GAS PRODUCER T/R BEARING NUT TIE BOLT NUT WRENCH



SECTION A-A

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLE AS SHOWN
 - 8) PRESS FIT ITEM 3 WITH ITEM -1 AND ITEM -2
 - 9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

D	SEE PREVIOUS PDFs FOR OLDER REVs TEMPLATE UPDATED PER DART HBY STANDARDS ITEM -2 WAS ASSY IS ITEM -2 PART ITEM -2A & -2B DELETED ITEM -1 DIMENSION .437 CHANGED FOR 0.44, DIMENSION 3.000 CHANGED FOR 3.00, DIMENSION (Ø 1.250) CHANGED FOR Ø 1.25, MATERIAL DOM CHANGED FOR 4140 (28-32 RC), ENGRAVING "MADE IN USA" AND S/N REMOVED ITEM -2 DIMENSION .937 CHANGED FOR 0.94, DIMENSION Ø.68 CHANGED FOR Ø 0.680, DIMENSION ∇.501 CHANGED FOR ∇0.50, DIMENSION 0.335 MIN ADDED, DIMENSION .500 CHANGED FOR 0.50, MATERIAL 4140/4142 CHANGED FOR O1, HEAT TREAT RC 36-40 CHANGED FOR 48-52 Rc, BLACK OXIDE FINISH ADDED, DIMENSION 0.152 ADDED, DIMENSION 0.290/0.280 ADDED, DIMENSION R0.07 4 PL ADDED,	19-749	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	KPT	TOOL PART #	REV. D
MFG. APPR.	JFC	RB6795635	SHEET 1 OF 3
APPROVED		TITLE	SCALE
		INST/REM GAS PRODUCER T/R BEARING NUT TIE BOLT NUT WRENCH	NTS 
DATE	2019-06-12	COPYRIGHT © 2019 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

8

7

6

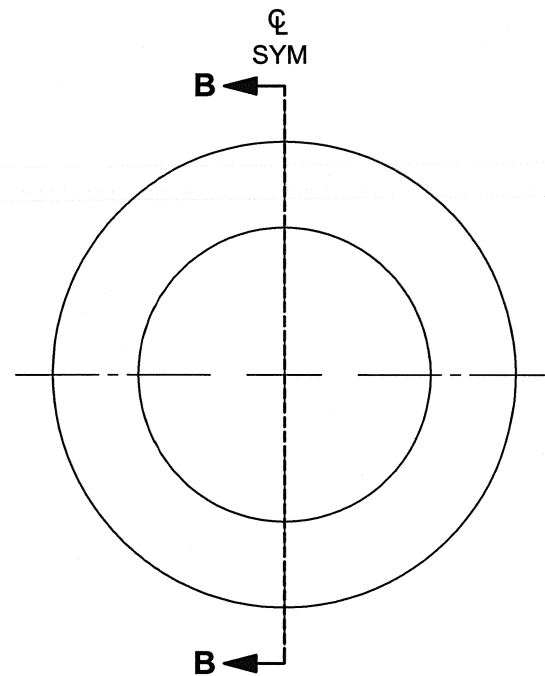
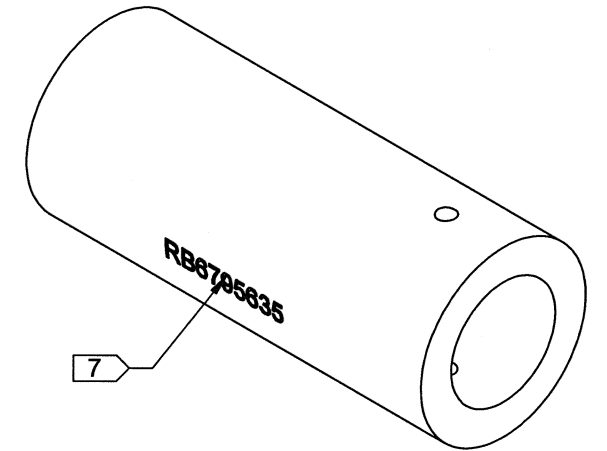
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4

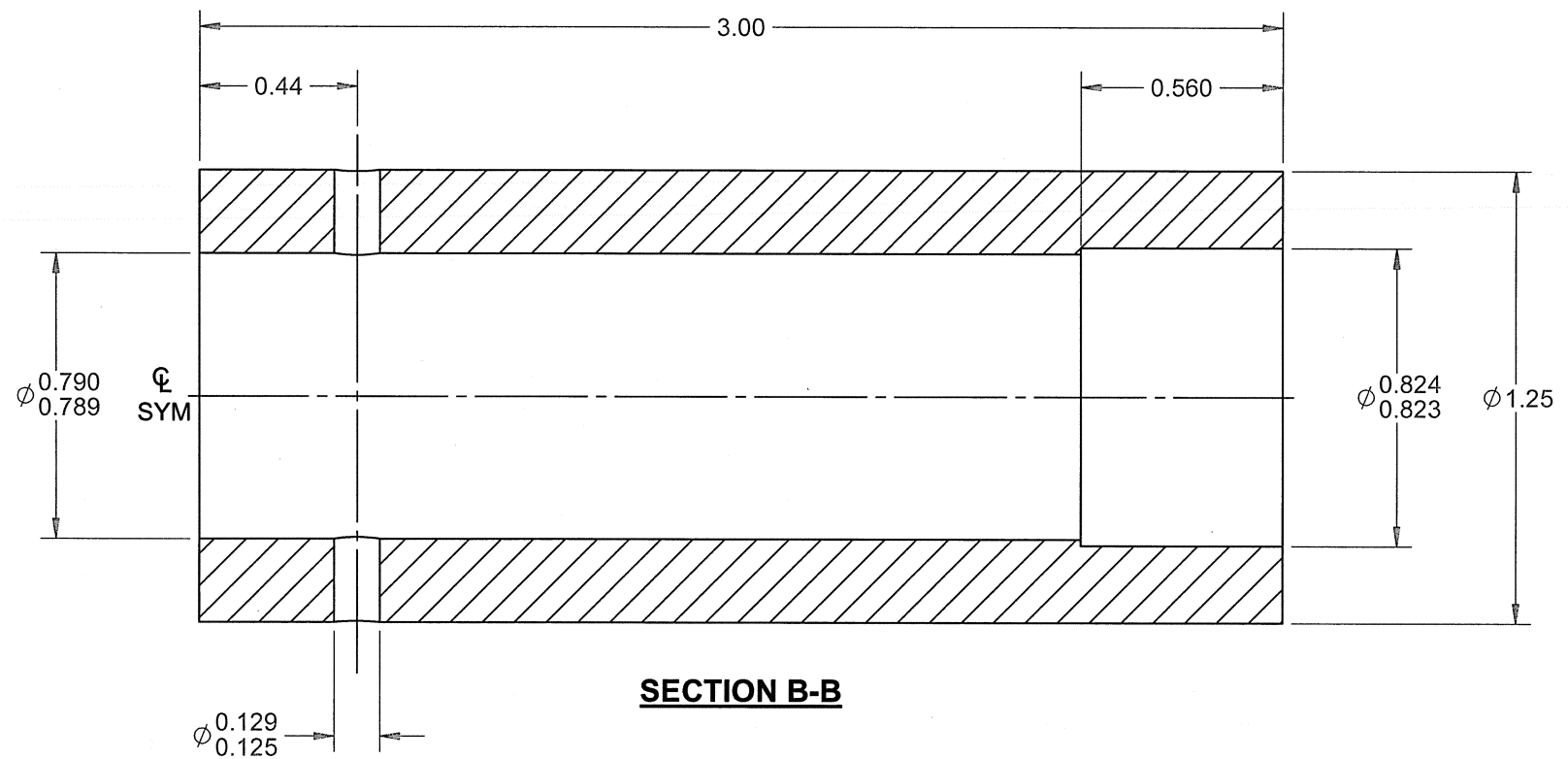
3

2

1



RB6795635-1 SLEEVE



SECTION B-B

NOTES:

1) MATERIAL: 4140 (28-32 RC)

2) HEAT TREAT: N/A

3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) REMOVE ALL SHARP EDGES AND BURRS

7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N, "RB6795635", AS SHOWN

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. D
MFG. APPR.	JFC	RB6795635	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DATE 2019-06-12		INST/REM GAS PRODUCER T/R BEARING NUT TIE BOLT NUT WRENCH	NTS
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